

0133616



Dart Aerospace Ltd.
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D3296-041
Job Sheet 203766



Part No: D3296-041

Job Qty: 6 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	12/13/19		0.00	2.42	Small Fab - 1		DEC 10 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	6 pcs	12/13/19		0.00	6.00	QC 5 - 10		DEC 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 4 Black Sand - B4B	6 pcs	12/13/19		0.00	0.47	Powdercoat - 1 - B4B		DEC 12 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		



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Container No: S238842



Part: D3296-041

Job No: 203766

Serial No/Batch: S238842

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/19

M 156440

START: 11:05 OUT: 32° FINISH: 11:35

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				Powdercoat - 4 - B4B	
130 QC 3	6 pcs	12/13/19	0.00 6.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	DAS 28 9-89
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	JAN 0 2 2020
				QC 3 - 81	DEC 3 1 2019
140 Small Fab - 2 - B4B	6 pcs	12/13/19	0.00 2.42	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	JAN 0 2 2020
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
150 QC 5	6 pcs	12/13/19	0.00 6.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	JAN 0 2 2020
160 Packaging 3-1 - Stock - B4B	6 pcs	12/13/19	0.00 6.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	

DAS
40
9-89
DAS
82
9-89

DAS
40
9-89
DAS
82
9-89

				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B	PC 54436	
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
170	QC 21 - SA	6	12/13/19	0.00 6.00	QC 21 - SA - 21	DAS
		pcs			QC 21 - SA - 70	JAN 02 2020 70
					QC 21 - SA - 53	9-89
Part Op 110 - (QC5- Inspect part completeness to step on W/O)						
Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3)						
130 - (QC3- Inspect Part Finish)						
140 - (Small Fab)						
150 - (QC5- Inspect part completeness to step on W/O)						

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	6 pcs (1 ea)	ST483 100-Small Fab - 1	3236485
D3161-9	Hinge 17.0"	6 pcs (1 ea)	ST483 100-Small Fab - 1	3236528
D3296-1	Door Panel	6 pcs (1 ea)	ST491 100-Small Fab - 1	3145021
D3296-3	Door Panel	6 pcs (1 ea)	ST491 100-Small Fab - 1	3145026
* MS20470AD4-85	Rivet, Universal Head	6 Ea (1 ea)	ST310 100-Small Fab - 1	3198109
D2137	Decal(No Step)	6 pcs (1 ea)	GA126 140-Small Fab - 2 - B4B	3191181
D2419	Handle	6 pcs (1 ea)	GA127 140-Small Fab - 2 - B4B	3202395
D2462	Neoprene Seal (\$Per Foot)	16.8996 pcs (2.8166 ea)	GA132 140-Small Fab - 2 - B4B	3140390
D2728-1	Dart Logo Label Small	6 pcs (1 ea)	ST310 140-Small Fab - 2 - B4B	3101473-1
MS20470AD4-4	Rivet, Universal Head	150 Ea (25 ea)	ST310 140-Small Fab - 2 - B4B	3196239
NAS1149DN632J	Washer	6 pcs (1 ea)	ST265 140-Small Fab - 2 - B4B	3143578

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	6	0	0
	D3161-9	6	0	0
	D3296-1	6	7	0
	D3296-3	6	6	0
	MS20470AD4-6	6	1,596	0
140-Small Fab - 2 - B4B	D2137	6	47	0
	D2419	6	36	0
	D2462	17	392	0
	D2728-1	6	2,986	0
	MS20470AD4-4	150	21,027	0
	NAS1149DN632J	6	143	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					